# MMC COLLET CHUCKS

D

d

MPK4

VMK8

VMK12

D: 0.394" (10mm) d: 1/16 - 3/32" (1 - 4mm)

L: 1.260" (32mm)

D: 0.591" (15mm) d: 1/8 - 3/8" (2 - 8mm) L: 2.028" (51.5mm)

L: 2.205" (56mm)

D: 0.827" (21mm) d: 3/16 - 1/2" (4 - 12mm)

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## **MMC** Collets

## **Coolant Collets**

Part Number	Collet Series	Size
MPK4-1/16	MPK4	1/16"
MPK4-3/32	MPK4	3/32"
MPK4-1	MPK4	1.0mm
MPK4-1.5	MPK4	1.5mm
MPK4-2	MPK4	2.0mm
MPK4-2.5	MPK4	2.5mm
MPK4-3	MPK4	3.0mm
MPK4-3.5	MPK4	3.5mm
MPK4-4	MPK4	4.0mm

Note: MMC collets have minimal collapsibility. Highest accuracy and rigidity can be achieved when using cutting tools as close to nominal value as possible.

Part Number	Collet Series	Size
VMK8-1/8	VMK8	1/8"
VMK8-3/16	VMK8	3/16"
VMK8-1/4	VMK8	1/4"
VMK8-5/16	VMK8	5/16"
VMK8-3/8	VMK8	3/8"
VMK8-2	VMK8	2.0mm
VMK8-3	VMK8	3.0mm
VMK8-4	VMK8	4.0mm
VMK8-5	VMK8	5.0mm
VMK8-6	VMK8	6.0mm
VMK8-8	VMK8	8.0mm
VMK8-10	VMK8	10.0mm

Part Number	Collet Series	Size
VMK12-3/16	VMK12	3/16"
VMK12-1/4	VMK12	1/4"
VMK12-5/16	VMK12	5/16"
VMK12-3/8	VMK12	3/8"
VMK12-7/16	VMK12	7/16"
VMK12-1/2	VMK12	1/2"
VMK12-4	VMK12	4.0mm
VMK12-5	VMK12	5.0mm
VMK12-6	VMK12	6.0mm
VMK12-8	VMK12	8.0mm
VMK12-10	VMK12	10.0mm
VMK12-12	VMK12	12.0mm

#### Features

- Coolant Collets are mechanically sealing.
- No additional accessories are required to make these collets coolant-thru the tool capable.
- 1000 psi high-pressure coolant capable.



### Slotted Collets

Part Number	Collet Series	Size
VMK8-1/8J	VMK8	1/8"
VMK8-3/16J	VMK8	3/16"
VMK8-1/4J	VMK8	1/4"
VMK8-5/16J	VMK8	5/16"
VMK8-3/8J	VMK8	3/8"
VMK8-2J	VMK8	2.0mm
VMK8-3J	VMK8	3.0mm
VMK8-4J	VMK8	4.0mm
VMK8-5J	VMK8	5.0mm
VMK8-6J	VMK8	6.0mm
VMK8-8J	VMK8	8.0mm
VMK8-10J	VMK8	10.0mm

Part Number	Collet Series	Size
VMK12-3/16J	VMK12	3/16"
VMK12-1/4J	VMK12	1/4"
VMK12-5/16J	VMK12	5/16"
VMK12-3/8J	VMK12	3/8"
VMK12-7/16J	VMK12	7/16"
VMK12-1/2J	VMK12	1/2"
VMK12-4J	VMK12	4.0mm
VMK12-5J	VMK12	5.0mm
VMK12-6J	VMK12	6.0mm
VMK12-8J	VMK12	8.0mm
VMK12-10J	VMK12	10.0mm
VMK12-12J	VMK12	12.0mm

#### Features

- Collet slots allow coolant to be supplied directly to the periphery of the cutting tool.
- During pocket milling operations, coolant along the periphery of the cutting tool will also help flush out chips.

